

Martinez Refinery
PO Box 711
Martinez, CA 94553-0071
Tel (925) 313-3000
Fax (925) 313-3065

CERTIFIED MAIL - RETURN RECEIPT REQUESTED

February 26, 2015

U.S. Environmental Protection Agency
Office of Federal Activities
Attn: International Compliance Assurance Division
Mail Code 2254A
Ariel Rios Building
1200 Pennsylvania Avenue, N.W.
Washington, D.C. 20460

Subject: 2014 Annual Export Report (EPA Notices No. 008214/10E/13 and 010772/11E/14)
Shell Oil Products US, Martinez Refinery - EPA ID# CAD009164021

Dear International Compliance Assurance Division:

Attached please find the Annual Export Report for the Shell Oil Products US, Martinez Refinery as required by 40 CFR 262.56 and the California Code of Regulations, Title 22, § 66262.56. This report covers the shipments of hazardous waste to Envirogreen Technologies Ltd in British Columbia, Canada under US EPA Acknowledgement of Consent Numbers 008214/10E/13 and 010772/11E/14 for the period from January 1, 2014 through December 31, 2014. A signed certification for the report is also attached.

In compliance with the requirements of 40 CFR 262.56 (a)(5), Shell Martinez Refinery (SMR) continues our efforts to reduce the quantity and toxicity of the hazardous sludges by minimizing the solids, hydrocarbon and hot water discharges to the refinery wastewater collection system. SMR continues to process some of the oil-bearing materials into the Delayed Coker Unit (DCU) and continues to investigate potential avenues of increasing the amount of oil-bearing materials the refinery can process at this unit.

If you should have any questions regarding this report, please contact Michael Monson at (925) 313-5516.

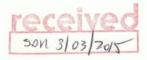
Sincerely yours,

Natalie Braden

Manager, Environmental Affairs Department Shell Oil Products US Martinez Refinery

talie Braden

Attachment



2014 Annual Export Report Shell Oil Products US, Martinez Refinery EPA ID# CAD009164021 Page 2

cc: <u>CERTIFIED MAIL - RETURN RECEIPT REQUESTED</u>

Dept. of Toxic Substances Control Statewide Compliance Division Attn: Import/Export Coordinator 9211 Oakdale Avenue

Chatsworth, CA 91311-6505

Certification for 2014 Annual Export Report Submittal

February 26, 2015

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

SIGNED

NAME

Natalie A. Braden

TITLE

Manager, Environmental Affairs Department

DATE

February 26, 2015

United States Environmental Protection Agency Annual Export Report

For

Shell Oil Products US, Martinez Refinery

PO Box 711 3485 Pacheco Blvd Martinez, CA 94553

As per requirements set forth in the US EPA Acknowledgement of Consent Numbers 008214/10E/13 and 010772/11E/14, the following information will summarize export of hazardous waste during the calendar year January 1, 2014 to December 31, 2014.

Shipping Site Address:

EPA ID#: CAD009164021

Shell Oil Products US, Martinez Refinery

3485 Pacheco Blvd. Martinez, CA 94553

Consignee Site Address:

Permit Number - PS 13075

Envirogreen Technologies Ltd. LELA Lot 401, Similco Mine Site

Princeton, B.C. Canada, V0X 1W0

US EPA AOC Numbers:

008214/10E/13 and 010772/11E/14

Primary Transporter:

Clean Harbors Environmental Services

EPA ID: MAD039322250

Hazardous Waste Shipped:

Waste Petroleum Refinery Oil/Water/Sludge Residue from the Petroleum Refining Industry

EPA Waste Code:

F037

CA State Waste Code:

222

DOT Shipping Name:

Waste Environmentally Hazardous Substance, Solid, N.O.S.

DOT Hazard Class:

Class 9

DOT ID No.:

UN3077

Number of Shipments:

31

Total Amount Shipped:

914,729 lbs (equivalent to 457 US tons)



EPA Mail

To: Federal Activites

Mailstop: ARIEL RIOS SOUTH

Department:

2254A

Phone:

City/State

Certified

70070220000129102375



Office of Federal Activities ATTN: International Compliance Assurance Division 1200 Pennsylvania Avenue, N.W. Ariel Rios Building Mail Code 2254A

Washington D.C. 20460

U.S Environmental Protection Agency

HANNIGE IEIN HER

Shell Oil Products US P.O. Box 711 Martinez, CA 94553